

Date: Wednesday, 20/05/2009 9:56:49 AM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48055		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251181
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45142	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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AS

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-181 with Dart IPP D212-725-1-181"

Send a copy of this IPP

MAY 25 2009

C209/05/20 0

2.0	D2127251181	Angle Web
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AS

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE WEB

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-181	ANGLE WEB	<u>45398.1.99</u>
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Attach serviceable tags

✓✓✓

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-181 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48055

Part Number: D2127251181

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

MAY 25 2009

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

MAY 25 2009

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/07 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CL09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.49

#### Discrepancy:

Fabricate D212-725-1-181, Angle Web for Dart Aerospace.

#### Resolution:

D212-725-1-181, Angle Web fabricated IAW D212-725-1 Dwg Pg. 61. Material 0.063 7075T6, Batch No.1523.

1.49 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/14/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.50

#### Discrepancy:

Fabricate D212-725-1-183 / 184, Attachment Web for Dart Aerospace.

#### Resolution:

D212-725-1-183 / -184, Attachment Angle fabricated IAW D212-725-1 Dwg Pg. 62. Material 0.063 7075T6, Batch No.1523.

1.50 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/14/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.51

#### Discrepancy:

Fabricate D212-725-1-185, Angle Web for Dart Aerospace.

#### Resolution:

D212-725-1-185, Angle Web fabricated IAW D212-725-1 Dwg Pg. 63. Material 0.063 7075T6, Batch No.1523.

1.51 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/14/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.52

#### Discrepancy:

Fabricate D212-725-1-187, Packer Web for Dart Aerospace.

#### Resolution:

D212-725-1-187, Packer Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024T3 0.063, Batch No 72511.

1.52 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*